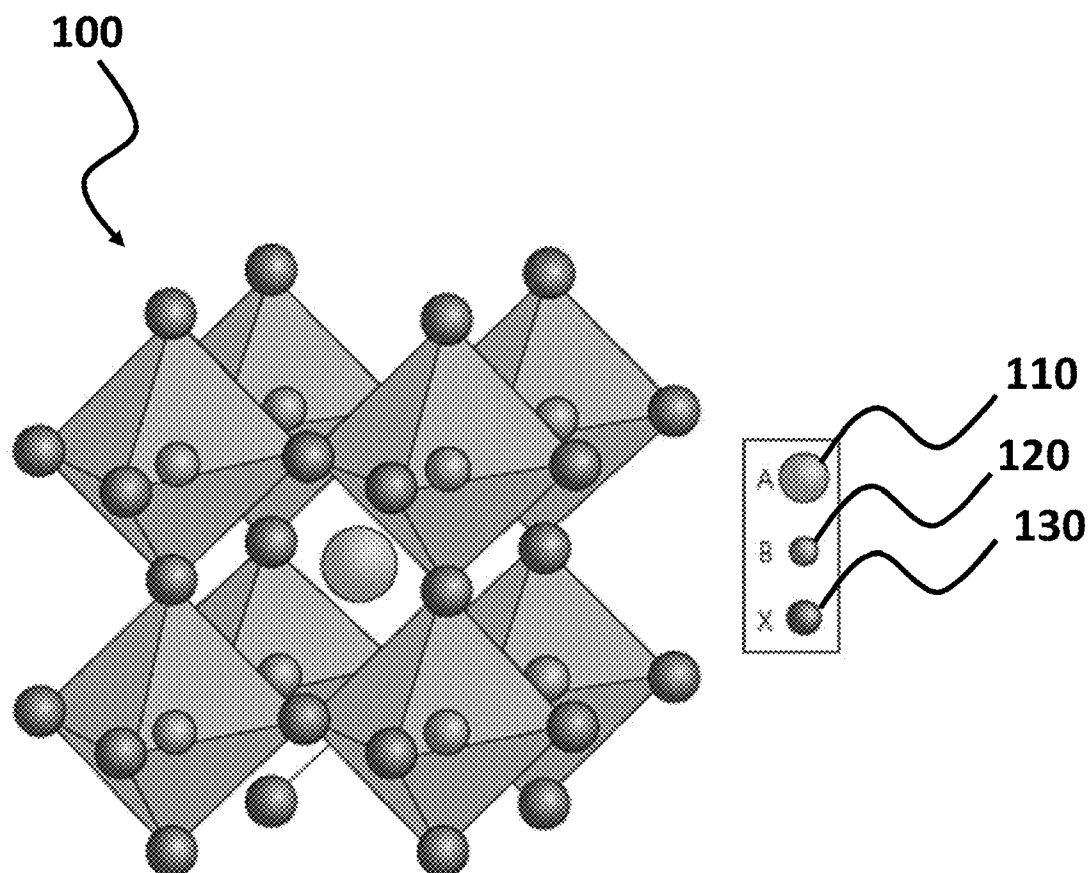




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ZHU et al.(10) **Pub. No.: US 2016/0251383 A1**(43) **Pub. Date: Sep. 1, 2016**(54) **METHODS FOR PRODUCING SINGLE
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Zhao**, Shanghai (CN)(21) Appl. No.: **15/055,712**(22) Filed: **Feb. 29, 2016****Related U.S. Application Data**(60) Provisional application No. 62/126,234, filed on Feb.
27, 2015.**Publication Classification**(51) **Int. Cl.**
C07F 7/24 (2006.01)(52) **U.S. Cl.**
CPC **C07F 7/24** (2013.01)(57) **ABSTRACT**

An aspect of the present invention is a method that includes contacting a metal halide and a first alkylammonium halide in a solvent to form a solution and maintaining the solution at a first temperature, resulting in the formation of at least one alkylammonium halide perovskite crystal, where the metal halide includes a first halogen and a metal, the first alkylammonium halide includes the first halogen, the at least one alkylammonium halide perovskite crystal includes the metal and the first halogen, and the first temperature is above about 21° C.



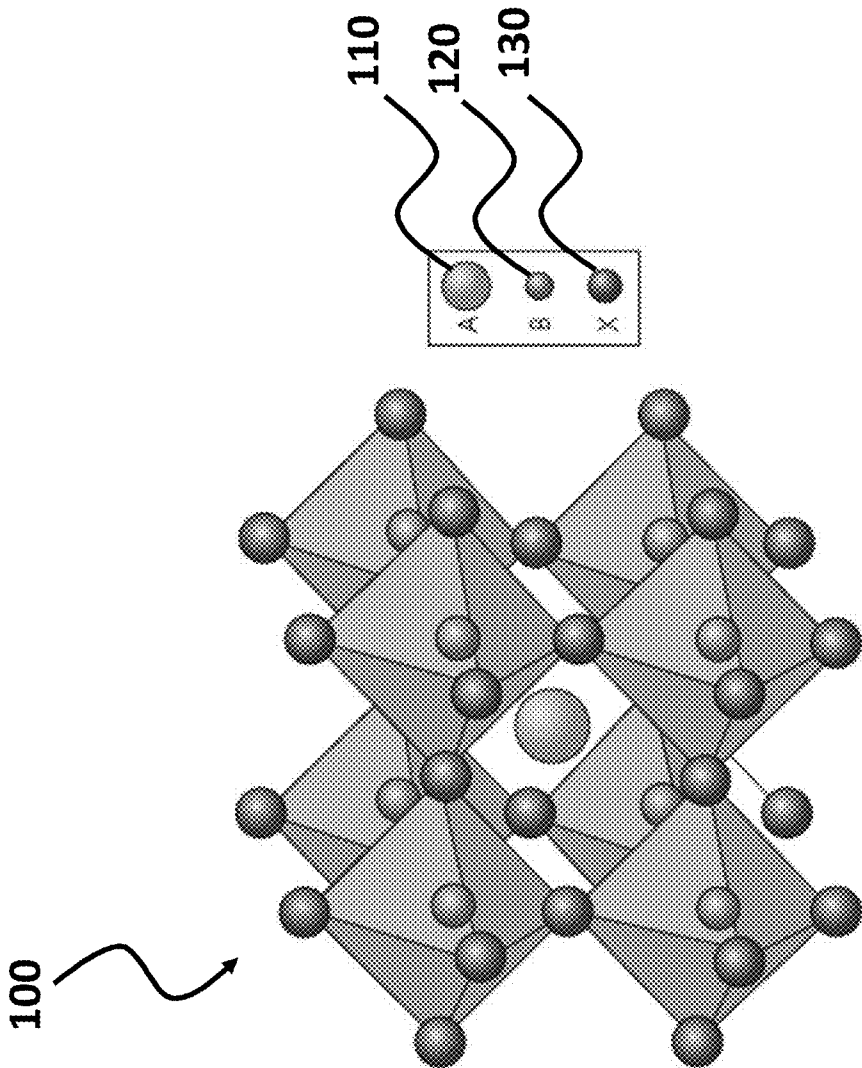


Figure 1

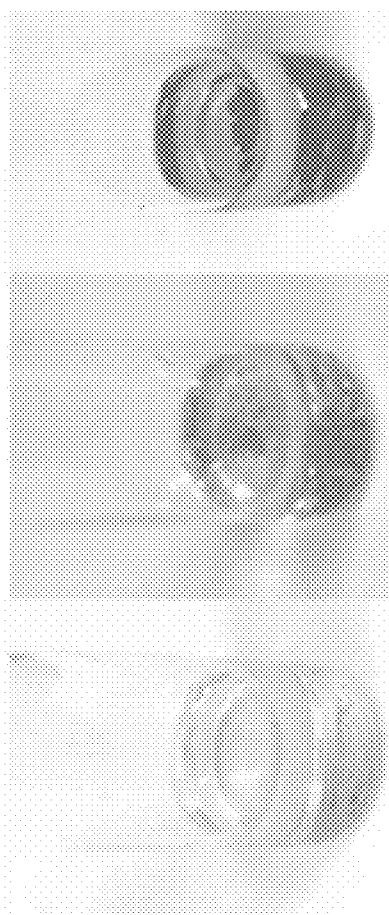


Figure 2a

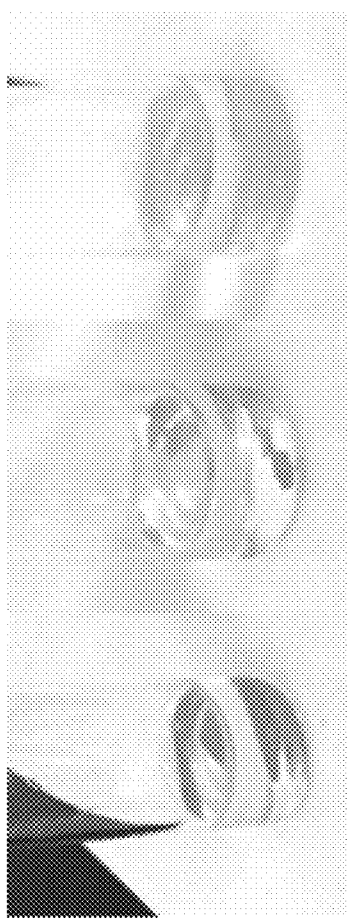


Figure 2b

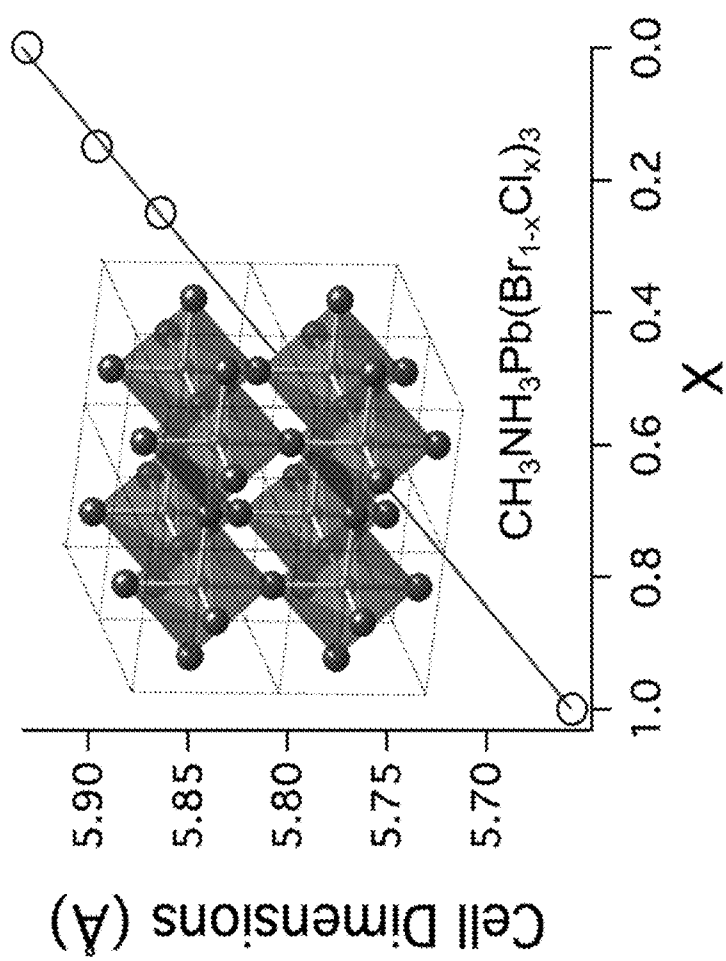


Figure 3

Figure 4a

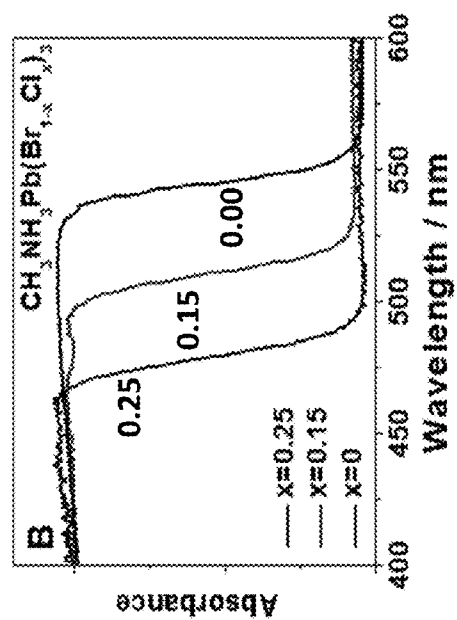
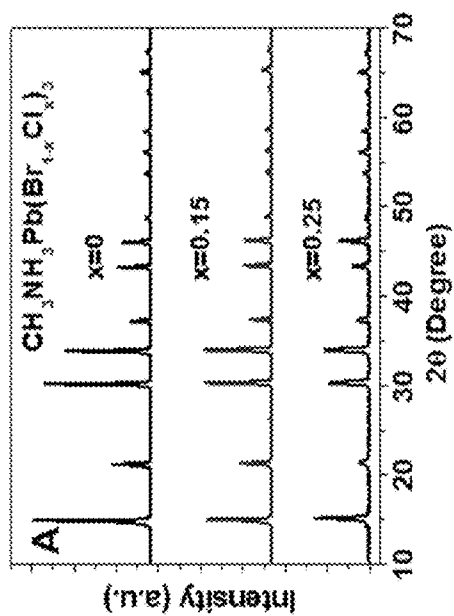


Figure 4b

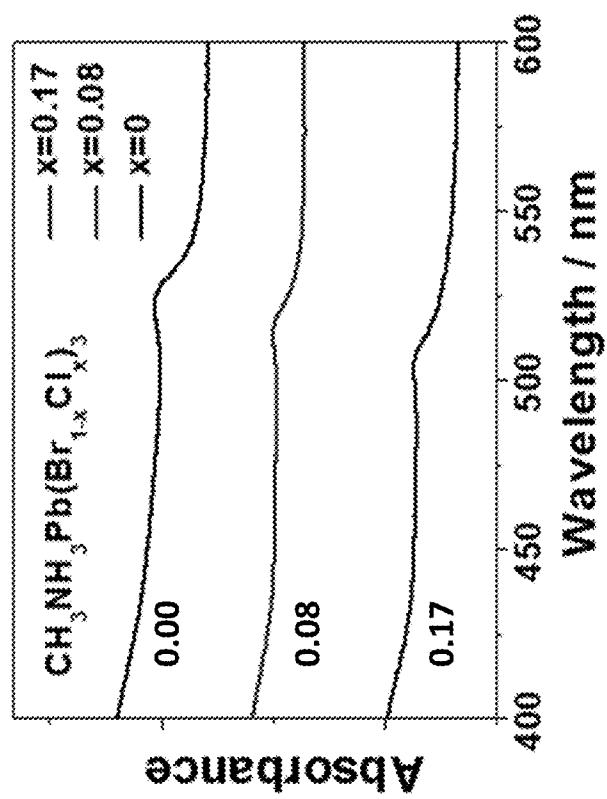


Figure 5

METHODS FOR PRODUCING SINGLE CRYSTAL MIXED HALIDE PEROVSKITES

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Provisional Application No. 62/126,234 filed Feb. 27, 2015, the contents of which are incorporated herein by reference in their entirety.

CONTRACTUAL ORIGIN

[0002] The United States Government has rights in this disclosure under Contract No. DE-AC36-08G028308 between the United States Department of Energy and the Alliance for Sustainable Energy, LLC, the Manager and Operator of the National Renewable Energy Laboratory.

BACKGROUND

[0003] Solution processed halide perovskites have emerged as a promising material for optoelectronic devices, especially photovoltaics. Strong light absorption, high charge carrier mobility, and a general tolerance to defects has led to much interest in $\text{CH}_3\text{NH}_3\text{PbX}_3$ ($\text{X}=\text{I}$, Br , and Cl) perovskites, where the power conversion efficiency has rapidly climbed to above 20% which rivals all other thin film technologies. $\text{CH}_3\text{NH}_3\text{PbX}_3$ ($\text{X}=\text{I}$, Br) single crystals have been previously prepared by conventional single crystal growth techniques, which can be complicated for non-specialists. Thus, there is still a need for simpler and more cost-effective methods for single crystal growth of perovskites.

SUMMARY

[0004] An aspect of the present invention is a method that includes contacting a metal halide and a first alkylammonium halide in a solvent to form a solution and maintaining the solution at a first temperature, resulting in the formation of at least one alkylammonium halide perovskite crystal, where the metal halide includes a first halogen and a metal, the first alkylammonium halide includes the first halogen, the at least one alkylammonium halide perovskite crystal includes the metal and the first halogen, and the first temperature is above about 21° C. In some embodiments of the present disclosure, the contacting may include a second alkylammonium halide in the solution where the second alkylammonium halide may include a second halogen. The first alkylammonium halide and the second alkylammonium halide may be present in the solution at a ratio defined by $(1-x)/x$, where x is a stoichiometric amount of the second alkylammonium halide, where x may be greater than zero to about 0.5, $(1-x)$ is a stoichiometric amount of the first alkylammonium halide, and the at least one alkylammonium halide perovskite crystal may be at least one alkylammonium dihalide perovskite crystal that may include the metal, the first halogen, and the second halogen.

[0005] In some embodiments of the present disclosure, the metal halide may include at least one of PbBr_2 , PbI_2 , and/or PbCl_2 . The first alkylammonium halide may include at least one of $\text{CH}_3\text{NH}_3\text{Br}$, $\text{CH}_3\text{NH}_3\text{I}$, $\text{CH}_3\text{NH}_3\text{Cl}$, $\text{HC}(\text{NH}_2)_2\text{I}$, $\text{HC}(\text{NH}_2)_2\text{Br}$, and/or $\text{HC}(\text{NH}_2)_2\text{Cl}$. The second alkylammonium halide may include at least one of $\text{CH}_3\text{NH}_3\text{Cl}$, $\text{CH}_3\text{NH}_3\text{Br}$, $\text{CH}_3\text{NH}_3\text{I}$, $\text{HC}(\text{NH}_2)_2\text{I}$, $\text{HC}(\text{NH}_2)_2\text{Br}$, and/or $\text{HC}(\text{NH}_2)_2\text{Cl}$, and the second halogen may be different from the first halogen. In some embodiments of the present invention, the solvent may include a polar solvent. The polar sol-

vent may include at least one of dimethylsulfoxide, dimethylformamide, γ -butyrolactone, and/or N-methyl-2-pyrrolidone.

[0006] In some embodiments of the present invention, the first temperature may be about 40° C. to about 100° C. The maintaining may be for a period of time of greater than 30 seconds to more than 100 hours. In some embodiments of the present invention, the method may include, prior to the maintaining, heating the solution from a starting temperature to the first temperature. The starting temperature may be about 0° C. to about 30° C. The heating from the starting temperature to the first temperature may be achieved in a period of time of about less than 1 minute to about 10 minutes.

[0007] In some embodiments of the present invention, the metal halide may be PbBr_2 , the first alkylammonium halide may be $\text{CH}_3\text{NH}_3\text{Br}$, the second alkylammonium halide may be $\text{CH}_3\text{NH}_3\text{Cl}$, the solvent may be dimethylformamide, the first temperature may be about 50° C., and x may be about 0 to about 0.25. In some embodiments of the present invention, the method may include a molar ratio defined as the sum of the molar amount of $\text{CH}_3\text{NH}_3\text{Br}$ and $\text{CH}_3\text{NH}_3\text{Cl}$ to the molar amount of PbBr_2 and the molar ratio may be about 0.8 to about 1.2.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] Exemplary embodiments are illustrated in referenced figures of the drawings. It is intended that the embodiments and figures disclosed herein are to be considered illustrative rather than limiting.

[0009] FIG. 1 illustrates alkyl ammonium metal halide perovskite crystal structure, according to exemplary embodiments of the present disclosure.

[0010] FIG. 2a illustrates the growth of red single crystals in 35 wt % $\text{CH}_3\text{NH}_3\text{PbBr}_3$ DMF solution at 50° C., according to exemplary embodiments of the present disclosure.

[0011] FIG. 2b illustrates the growth of single crystals of $\text{CH}_3\text{NH}_3\text{Pb}(\text{Br}_{1-x}\text{Cl}_x)_3$, $x=0, 0.15, 0.25$ from left to right, according to exemplary embodiments of the present disclosure.

[0012] FIG. 3 illustrates the experimentally obtained single crystal XRD cell dimensions for $\text{CH}_3\text{NH}_3\text{Pb}(\text{Br}_{1-x}\text{Cl}_x)_3$ ($x=0, 0.15, 0.25$) as a function of chloride inclusion, according to exemplary embodiments of the present disclosure.

[0013] FIG. 4a illustrates the X-ray diffraction (XRD) patterns of $\text{CH}_3\text{NH}_3\text{Pb}(\text{Br}_{1-x}\text{Cl}_x)_3$ ($x=0, 0.15, 0.25$) single crystals, produced according to exemplary embodiments of the present disclosure.

[0014] FIG. 4b illustrates the normalized ultraviolet-visible (UV-vis) absorption spectra of $\text{CH}_3\text{NH}_3\text{Pb}(\text{Br}_{1-x}\text{Cl}_x)_3$ ($x=0, 0.15, 0.25$) single crystals, produced according to exemplary embodiments of the present disclosure.

[0015] FIG. 5 illustrates the UV-vis spectra of thin films of $\text{CH}_3\text{NH}_3\text{Pb}(\text{Br}_{1-x}\text{Cl}_x)_3$ perovskites prepared from the precursor solutions of $[\text{PbBr}_2 + (1-y)\text{CH}_3\text{NH}_3\text{Br} + y\text{CH}_3\text{NH}_3\text{Cl}]$ ($y=0, 0.25$ and 0.5), corresponding to the $\text{Cl}/(\text{Cl}+\text{Br})$ ratios of about 0, 0.08, and 0.17, respectively, produced according to exemplary embodiments of the present disclosure.

DETAILED DESCRIPTION

[0016] The present disclosure may address one or more of the problems and deficiencies of the prior art discussed above. However, it is contemplated that some embodiments as disclosed herein may prove useful in addressing other problems

and deficiencies in a number of technical areas. Therefore, the embodiments described herein should not necessarily be construed as limited to addressing any of the particular problems or deficiencies discussed herein.

[0017] FIG. 1 illustrates that perovskites halides may organize into cubic crystalline structures, as well as other crystalline structures such as tetragonal and orthorhombic, and may be described by the general formula ABX_3 , where X (130) is an anion and A (110) and B (120) are cations, typically of different sizes (A typically larger than B). In a cubic unit cell, the B-cation 120 resides at the eight corners of a cube, while the A-cation 110 is located at the center of the cube and is surrounded by 6x-anions 130 (located at the face centers) in an octahedral $[MX_6]^{4-}$ cluster (unit structure). Typical inorganic perovskites include calcium titanium oxide (calcium titanate) minerals such as, for example, $CaTiO_3$ and $SrTiO_3$. In some embodiments of the present invention, the cation A (110) may include a nitrogen-containing organic compound such as an alkyl ammonium compound. Cation (120) may include a metal and anion B (120) may include a halogen.

[0018] Additional examples for cation A (110) include organic cations and/or inorganic cations. Organic cations of A (110) may be an alkyl ammonium cation, for example a C_{1-20} alkyl ammonium cation, a C_1 alkyl ammonium cation, a C_{2-6} alkyl ammonium cation, a C_{1-5} alkyl ammonium cation, a C_1 alkyl ammonium cation, a C_{1-3} alkyl ammonium cation, a C_{1-2} alkyl ammonium cation, and/or a C_1 alkyl ammonium cation. Further examples of organic cations of A (110) include methylammonium ($CH_3NH_3^+$), ethylammonium ($CH_3CH_2NH_3^+$), propylammonium ($CH_3CH_2CH_2NH_3^+$), butylammonium ($CH_3CH_2CH_2CH_2NH_3^+$), formamidinium ($NH_2CH=NH_2^+$), and/or any other suitable nitrogen-containing organic compound. In other examples, a cation A (110) may include an alkylamine. Thus, a cation A (110) may include an organic component with one or more amine groups. For example, cation A (110) may be an alkyl diamine halide such as formamidinium ($CH(NH_2)_2$).

[0019] Examples of metal cations 120 include, for example, lead, tin, germanium, and or any other 2+ valence state metal that can charge-balance the perovskite halide 100. Examples for the anion X (130) include halogens: e.g. fluorine, chlorine, bromine, iodine and/or astatine. In some cases, the perovskite halide may include more than one anion X (130), for example pairs of halogens; chlorine and iodine, bromine and iodine, and/or any other suitable pairing of halogens. In other cases, the perovskite halide 100 may include two or more halogens of fluorine, chlorine, bromine, iodine, and/or astatine.

[0020] Thus, cation A (110), cation B (120), and anion X (130) may be selected within the general formula of ABX_3 to produce a wide variety of perovskite halides 100, including, for example, methylammonium lead triiodide ($CH_3NH_3PbI_3$), and mixed halide perovskites such as $CH_3NH_3PbT_{3-x}Cl_x$ and $CH_3NH_3PbT_{3-x}Br_x$. Thus, a perovskite halide 100 may have more than one halogen element, where the various halogen elements are present in non-integer quantities; e.g. x is not equal to 1, 2, or 3. In addition, perovskite halides, like other organic-inorganic perovskites, can form three-dimensional (3-D), two-dimensional (2-D), one-dimensional (1-D) or zero-dimensional (0-D) networks, possessing the same unit structure.

[0021] As stated above, the anion A (110) may include an organic constituent in combination with a nitrogen constituent. In some cases, the organic constituent may be an alkyl

group such as straight-chain or branched saturated hydrocarbon group having from 1 to 20 carbon atoms. In some embodiments, an alkyl group may have from 1 to 6 carbon atoms. Examples of alkyl groups include methyl (C_1), ethyl (C_2), npropyl (C_3), isopropyl (C_3), nbutyl (C_4), tertbutyl (C_4), secbutyl (C_4), isobutyl (C_4), npentyl (C_5), 3pentanyl (C_5), amyl (C_5), neopentyl (C_5), 3methyl-2butanyl (C_5), tertiary amyl (C_5), and nhexyl (C_6). Additional examples of alkyl groups include nheptyl (C_7), noctyl (C_8) and the like.

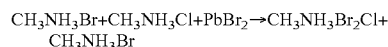
[0022] One of the attractive features of lead halide perovskite is the cross substitution of the halides, which can tune the electronic structure (e.g., optical bandgap). An embodiment of the present invention, is a method of preparing for example $CH_3NH_3Pb(Br_{1-x}Cl_x)_3$ perovskite single crystals from dimethylformamide (DMF) precursor solutions containing stoichiometric $PbBr_2$ and $[(1-y) CH_3NH_3Br + yCH_3NH_3Cl]$. The chemical and physical properties of some of the $CH_3NH_3Pb(Br_{1-x}Cl_x)_3$ perovskites formed by some examples of this method are presented herein and compared to theoretical studies.

[0023] In some embodiments of the present disclosure, a $CH_3NH_3PbBr_3$ DMF (or other appropriate solvent) solution may be heated to and/or maintained at a temperature of about 50° C. to form single crystals, for a duration of up to several hours. In some cases, the crystals formed may be characterized by a red color. In some embodiments, heating may be performed without evaporation of the solvent (e.g. DMF). Higher temperatures may be used with a means for condensing the evaporated solvent and refluxing the condensed solvent back to the liquid mixture. Lower temperatures (e.g. cool down to room temperature of about 21° C.) will lead to re-dissolution of the crystals back into the solvent. FIG. 2a shows examples of the growth of some of these red colored single crystals. In this case, small red seed crystals formed first, which subsequently grew into larger crystals with characteristic lengths of up to about 5 mm. It was observed during these experiments that the single crystals formed could be re-dissolved into the solvent (e.g. DMF) after maintaining the single crystals in the precursor solution at room temperature for a period of time; e.g. up to about 12 hours. These observations suggest that crystallization of $CH_3NH_3PbBr_3$ in DMF may be an endothermic reaction and suggests a stronger interaction between CH_3NH_3Br and $PbBr_2$ at higher temperatures than other perovskite reactant mixtures. The crystals illustrated in FIG. 2a, when separated from the solution, were stable in ambient conditions for at least several months without detectable degradation.

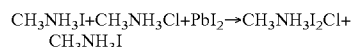
[0024] Although the method described above utilizes DMF as a solvent for the method to produce single crystal $CH_3NH_3PbBr_3$ perovskites, other polar solvents may be utilized. Thus, some of the solution processing methods described herein may utilize one or more polar solvents including dimethylsulfoxide, dimethylformamide, γ -butyrolactone, and/or N-methyl-2-pyrrolidone. Although the method described above heats the perovskite solution to and/or maintains the solution at a temperature of up to about 50° C., higher temperatures may be effective at producing single crystal perovskites. For example, in some examples the solution may be heated to and/or maintained at a temperature up to about 100° C. Higher temperatures may be achieved by performing the crystallization process at pressures above atmospheric pressure. For example, in some examples, the solution crystallization processes described herein may be performed at pressures of about 14.7 psia to about 500 psia

(where psia refers to lb/in² absolute). Heating profiles used may be linear, quadratic, and/or any other suitable profile. Other heating profiles may describe step-functions. The starting temperature for such profiles may be room temperature (e.g. about 21° C.) and/or any other ambient, environmental temperature, as defined by the manufacturing environment. The time periods for heating the solution from the starting temperature to the final target temperatures may be from less than about 1 minute to about 10 minutes. The time periods for maintaining the solution at the final target temperature may be from less than 1 hour to more than 100 hours. In some cases, the solvent may be first heated to the desired crystallization temperature (e.g. up to about 50° C.) at which point the remaining reactants may be added (e.g. CH₃NH₃Br, CH₃NH₃Cl, and/or PbBr₂). In some cases, the crystallization may be allowed to proceed at the elevated reaction temperature until a desired average perovskite crystal size is attained.

[0025] To understand the factors affecting the crystallization processes of different halides, a theoretical investigation was completed on the crystallization using Vienna Ab-initio Simulation Package (VASP) code with the standard frozen-core projector augmented-wave (PAW) method. This study revealed that the growth of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskite from precursor solutions containing stoichiometric PbBr₂ and [(1-y) CH₃NH₃Br+yCH₃NH₃Cl] may be energetically favorable, and that it may be energetically unfavorable for the growth of CH₃NH₃Pb(I_{1-x}Cl_x)₃ from stoichiometric PbI₂ and [(1-y) CH₃NH₃I+yCH₃NH₃Cl] solutions. It appears that the reaction of,



may gain an energy of about 0.194 eV, whereas the reaction of,



may lose an energy of about 0.196 eV.

[0026] These results support an experimental observation: CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskite single crystals may form from precursor solutions containing stoichiometric PbBr₂ and [(1-y) CH₃NH₃Br+yCH₃NH₃Cl]. The cut-off energy for basis functions was about 400 eV. (Where a “basis set” in

theoretical and computational chemistry is a set of functions, called basis functions, which are combined in linear combinations, generally as part of a quantum chemical calculation, to create molecular orbitals. For convenience these functions are typically atomic orbitals centered on atoms, but can theoretically be any function; plane waves are frequently used in materials calculations.) The general gradient approximation (GGA) was used for exchange-correlation. The a phase was considered for the perovskites. For the calculations completed herein, only x=1/3 is considered. The calculated energies for various systems are listed below in Table 1.

TABLE 1

System	Total energy (eV)
MABr + MACl + PbBr ₂	-95.948
MAPbBr ₃ + MACl	-96.101
MAPbBr ₂ Cl + MABr	-96.142
MAI + MACl + PbI ₂	-94.306
MAPbI ₃ + MACl	-94.307
MAPbI ₂ Cl + MAI	-94.110

[0027] Mixed halide perovskite single crystals of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ with different Cl/Br ratios were grown using the following precursor solutions: 0.183 g PbBr₂ and 0.056*(1-y) g CH₃NH₃Br and 0.034*y g CH₃NH₃Cl was dissolved in 0.443 g DMF to form a CH₃NH₃PbBr_{3-y}Cl_y precursor solution. The solutions were maintained at a temperature of about 50° C. without stirring in a sealed vial until CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals formed, which is similar to the growth of CH₃NH₃PbBr₃ single crystals. The yellow-to-red mixed halide CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals formed in this example, are shown in FIG. 2b. In some embodiments of the present invention, the color of the perovskite crystals may be tuned by adjusting the Cl/Br ratio.

[0028] FIG. 3 shows the single crystal XRD cell dimensions for CH₃NH₃Pb(Br_{1-x}Cl_x)₃ as a function of chloride inclusion, resulting from the experiments described above. The details of the room temperature single crystal diffraction data of the CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskites produced are summarized below in Table 2.

TABLE 2

	Compound		
	CH ₃ NH ₃ PbBr ₃	CH ₃ NH ₃ Pb(Br _{0.85} Cl _{0.15}) ₃	CH ₃ NH ₃ Pb(Br _{0.75} Cl _{0.25}) ₃
empirical formula	C ₂ H ₆ N ₁ Br ₃ Pb ₁	C ₂ H ₆ N ₁ Cl _{0.45} Br _{2.55} Pb ₁	C ₂ H ₆ N ₁ Cl _{0.75} Br _{2.25} Pb ₁
formula weight	490.99	470.98	457.63
crystal system	Cubic	Cubic	Cubic
lattice parameters			
a = b = c (Å)	5.9312(3)	5.8959(4)	5.8638(7)
α = β = γ (deg)	90	90	90
V (Å ³)	208.65(3)	204.95(4)	201.62(7)
space group	Pm-3m	Pm-3m	Pm-3m
Z value	1	1	1
Density calc (g/cm ³)	3.554	3.664	3.395
Wavelength (Å)	0.71073	0.71073	0.71073
temperature (K)	293(2)	293(2)	293(2)
2θ max (°)	54.80	55.16	54.97
no. obs. [I > 2 sigma (I)]	74	74	72
no. parameters	5	5	5
goodness of fit on F ²	1.493	1.307	1.396
max. shift in cycle	0.000	0.000	0.000

TABLE 2-continued

	Compound		
	CH ₃ NH ₃ PbBr ₃	CH ₃ NH ₃ Pb(Br _{0.85} Cl _{0.15}) ₃	CH ₃ NH ₃ Pb(Br _{0.75} Cl _{0.25}) ₃
residuals: R ₁ ; wR ₂	0.0187; 0.0552	0.0230; 0.0565	0.0396; 0.1019
largest peak	0.595	0.598	1.252
deepest hole	-0.809	-0.703	-0.943

[0029] The amount of chloride inclusion was measured by the decrease in cell dimensions in comparison to pure CH₃NH₃PbBr₃ and known CH₃NH₃PbCl₃ cell parameters. As the ratio of chloride increases, the cell dimensions decreased from about 5.9312(3) Å for the pure bromide, to about 5.8959(4) Å and about 5.8638(7) Å for the 0.15 and 0.25 inclusion of Cl respectively. In all cases the methylammonium cation was disordered on a site of symmetry and the corresponding electron density was removed using the SQUEEZE routine within PLATON (PLATON is a multipurpose crystallographic tool). This suggests that the CH₃NH₃⁺ cation may freely rotate in the crystal lattice. Theoretical analysis suggests that the energy barrier for CH₃NH₃⁺ rotation in CH₃NH₃PbI₃ may be about 20 meV.

[0030] Previous work has shown that CH₃NH₃Pb(Br_{1-x}Cl_x)₃ films prepared by spin coating have similar Cl/Br ratios to the Cl/Br of their corresponding initial precursor solutions. However, the Cl/Br ratios in the CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals produced by the methods described herein were significantly different from their precursor solutions. For example, when the initial Cl/(Br+Cl) ratios in precursor solution of [PbBr₂+(1-y) CH₃NH₃Br+yCH₃NH₃Cl] was 0.08 and 0.17, the Cl/(Cl+Br) ratios of the CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals obtained by ICP and single crystal analysis were about 0.15 and 0.25, respectively. This observed change to the molar ratio during the single crystal growth suggests that Cl and Br may have different affinities to form CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals, relative to the quick film formation via rapid heating of the spin-coated samples, accompanied with evaporation of solvent (e.g. DMF), using more standard perovskite solution processing methods.

[0031] FIG. 4A shows XRD patterns of ground powders of three exemplary CH₃NH₃Pb(Br_{1-x}Cl_x)₃ (x=0, 0.15 and 0.25) single crystals. These patterns show a shifting of characteristic perovskite peaks to higher diffraction angles as a result of increasing the inclusion of Cl. This may suggest that crystal lattices shrink as more Cl is incorporated in the crystals. Reflectance measurements of these single crystals CH₃NH₃Pb(Br_{1-x}Cl_x)₃ (x=0, 0.15, 0.25), in powder form, exhibited a blue shift in UV-vis absorbance with increased Cl inclusion as illustrated in FIG. 4B. This may demonstrate that the inclusion of Cl into the perovskite crystals may broaden the bandgap of the crystals. The bandgap of the CH₃NH₃Pb(Br_{0.75}Cl_{0.25})₃ is about 2.6 eV, which is about 0.3 eV higher than that of CH₃NH₃PbBr₃ (~2.3 eV). The UV-vis spectra of thin films of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskites prepared from the same precursor solutions of [PbBr₂+(1-y) CH₃NH₃Br+yCH₃NH₃Cl] (y=0, 0.25 and 0.5) by spin coating are shown in FIG. 5. The bandgap shift was only about 0.1 eV, which is significantly smaller than that for single crystals grown from the same precursor solutions. This observation is

consistent with the different Cl/Br ratios observed between the single crystals and spin-coat films from the same precursor solutions.

[0032] In some embodiments of the present disclosure, growth of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals using the precursor solution of mixed PbBr₂ and (1-y)CH₃NH₃Br with yCH₃NH₃Cl, may be grown where y may be less than or equal to 0.5. The presence of CH₃NH₃I may undermine the growth of perovskite single crystal with this method. The formation of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals by heating a solvent (e.g. DMF) may be related to a strong crystal forming affinity between Br⁻ and Pb²⁺ at elevated temperatures, while Cl⁻ and IT may inhibit the formation of mixed halide perovskite single crystals.

[0033] In addition to using a proper amount of CH₃NH₃Cl, another factor for successful preparation of these single crystals of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ mixed halide perovskites may be the total molar amount of CH₃NH₃⁺ (from the sum of CH₃NH₃Br and CH₃NH₃Cl) relative to the amount of PbBr₂. In some embodiments of the present invention, the total molar amount of CH₃NH₃⁺ to the amount of PbBr₂ may be set to a ratio of about 1:1. If the CH₃NH₃Br:PbBr₂ ratio is first fixed to 1:1, it may be unsuccessful at forming CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals with additional molar ratios of CH₃NH₃Cl. In other cases, it was found that for a molar ratio of CH₃NH₃Br to PbBr₂ of greater than about 1.2, CH₃NH₃PbBr₃ single crystals were not obtained. Therefore, in some cases excess molar ratios of both CH₃NH₃Br and/or CH₃NH₃Cl may inhibit the crystallization of CH₃NH₃PbBr₃. In other cases, crystallization of CH₃NH₃PbI₃ may be inhibited by the presence of extra CH₃NH₃Cl.

[0034] In summary, some embodiments of the present disclosure may include methods for growing mixed halide CH₃NH₃Pb(Br_{1-x}Cl_x)₃ single crystals, where the method may include heating a solvent (e.g. DMF) precursor solution containing the reactants. Single and powder crystal diffraction measurements of crystals formed by the methods indicate that Cl may partially replace Br in CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskite. These CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskites, with different Cl inclusion amounts, exhibit different electronic structures and the bandgap broadens with increasing Cl inclusion. These growth methods of CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskite single crystals may provide a facile method for growing CH₃NH₃Pb(Br_{1-x}Cl_x)₃ perovskite single crystals which may be used in a number of applications, for example in lasers and photodetectors. These elevated temperature crystallization methods may also be applied to form CH₃NH₃Pb(Br_{1-x}Cl_x)₃, such as CH₃NH₃PbI₃, and formamidinium based perovskite HC(NH₂)₂PbX₃ (X=I, Br, Cl)

[0035] The foregoing discussion and examples have been presented for purposes of illustration and description. The foregoing is not intended to limit the aspects, embodiments, or configurations to the form or forms disclosed herein. In the foregoing Detailed Description of Some Embodiments for

example, various features of the aspects, embodiments, or configurations are grouped together in one or more embodiments, configurations, or aspects for the purpose of streamlining the disclosure. The features of the aspects, embodiments, or configurations, may be combined in alternate aspects, embodiments, or configurations other than those discussed above. This method of disclosure is not to be interpreted as reflecting an intention that the aspects, embodiments, or configurations require more features than are expressly recited in each claim. Rather, as the following claims reflect, inventive aspects lie in less than all features of a single foregoing disclosed embodiment, configuration, or aspect. While certain aspects of conventional technology have been discussed to facilitate disclosure of some embodiments of the present invention, the Applicants in no way disclaim these technical aspects, and it is contemplated that the claimed invention may encompass one or more of the conventional technical aspects discussed herein. Thus, the following claims are hereby incorporated into this Detailed Description of Some Embodiments, with each claim standing on its own as a separate aspect, embodiment, or configuration.

What is claimed is:

1. A method comprising:

contacting a metal halide and a first alkylammonium halide in a solvent to form a solution; and

maintaining the solution at a first temperature, resulting in the formation of at least one alkylammonium halide perovskite crystal; wherein:

the metal halide comprises a first halogen and a metal, the first alkylammonium halide comprises the first halogen,

the at least one alkylammonium halide perovskite crystal comprises the metal and the first halogen, and the first temperature is above about 21° C.

2. The method of claim 1, wherein:

the contacting includes a second alkylammonium halide in the solution,

the second alkylammonium halide comprises a second halogen,

the first alkylammonium halide and the second alkylammonium halide are present in the solution at a ratio defined by $(1-x)/x$,

x is a stoichiometric amount of the second alkylammonium halide, where x is greater than zero to about 0.5,

$(1-x)$ is a stoichiometric amount of the first alkylammonium halide, and

the at least one alkylammonium halide perovskite crystal is at least one alkylammonium dihalide perovskite crystal comprising the metal, the first halogen, and the second halogen.

3. The method of claim 1, wherein the metal halide comprises at least one of PbBr_2 , PbI_2 , or PbCl_2 .

4. The method of claim 1, wherein the first alkylammonium halide comprises at least one of $\text{CH}_3\text{NH}_3\text{Br}$, $\text{CH}_3\text{NH}_3\text{I}$, $\text{CH}_3\text{NH}_3\text{Cl}$, $\text{HC}(\text{NH}_2)_2\text{I}$, $\text{HC}(\text{NH}_2)_2\text{Br}$, or $\text{HC}(\text{NH}_2)_2\text{Cl}$.

5. The method of claim 2, wherein the second alkylammonium halide comprises at least one of $\text{CH}_3\text{NH}_3\text{Cl}$, $\text{CH}_3\text{NH}_3\text{Br}$, $\text{CH}_3\text{NH}_3\text{I}$, $\text{HC}(\text{NH}_2)_2\text{I}$, $\text{HC}(\text{NH}_2)_2\text{Br}$, or $\text{HC}(\text{NH}_2)_2\text{Cl}$, and the second halogen is different from the first halogen.

6. The method of claim 1, wherein the solvent comprises a polar solvent.

7. The method of claim 6, wherein the polar solvent comprises at least one of dimethylsulfoxide, dimethylformamide, γ -butyrolactone, or N-methyl-2-pyrrolidone.

8. The method of claim 1, wherein the first temperature is about 40° C. to about 100° C.

9. The method of claim 1, wherein the maintaining is for a period of time of greater than 30 seconds to more than 100 hours.

10. The method of claim 1, wherein, prior to the maintaining, heating the solution from a starting temperature to the first temperature.

11. The method of claim 10, wherein the starting temperature is about 0° C. to about 30° C.

12. The method of claim 10, wherein the heating from the starting temperature to the first temperature is achieved in a period of time of about less than 1 minute to about 10 minutes.

13. The method of claim 2, wherein the metal halide is PbBr_2 , the first alkylammonium halide is $\text{CH}_3\text{NH}_3\text{Br}$, the second alkylammonium halide is $\text{CH}_3\text{NH}_3\text{Cl}$, the solvent is dimethylformamide, the first temperature is about 50° C., and x is about 0 to about 0.25.

14. The method of claim 13, further comprising:

a molar ratio defined as the sum of the molar amount of $\text{CH}_3\text{NH}_3\text{Br}$ and $\text{CH}_3\text{NH}_3\text{Cl}$ to the molar amount of PbBr_2 , wherein:

the molar ratio is about 0.8 to about 1.2.

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